

# **Operators Panel – User Manual**

Version 1.4 rev. 1

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# 1. General

The Operators Panel is designed as a centralized screen-based information hub that provides easy access to real-time data on the operational status of the vessel's performance based on the installed equipment.

Any element of the interface that has been grayed out is not currently active. This may be due to the lack of an instrument to measure this parameter or that the instrument has not been connected to the system.

Note: Any communication regarding the use, troubleshooting or modification of the Operators Panel interface must be sent to <u>marinesupport@insatech.com</u>.

## 1.1. Three layers of detail

The interface consists of three layers of information, the "Menu" with its main categories, one or more "Overview tabs" for main categories and finally a "Detail view" for each individual element on each of the "Overview tabs".

#### 1.1.1. The Menu

The Menu provides access to the "Overview tabs" of each of the main categories.

#### 1.1.2. The Overviews

The Overviews allows you to navigate back to the Menu and to select between the Overviews available for the selected category.

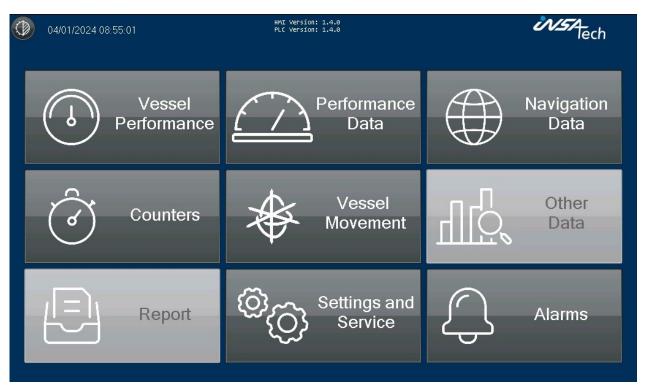
#### 1.1.3. The Detail Views

The Detail Views are large pop-ups that give you in depth information about a piece of machinery or a measurement instrument. They may be accessed by pressing the piece of machinery or the measurement instrument that is shown on an Overview.

Some Detail Views allow you to access other Detail Views from the same Overview tab, that naturally belong together.

# 2. The Menu

The Menu gives you access to each of the main categories of Overviews. A piece of data may be available in multiple categories, but it will be presented differently depending on the category, in order to provide value in its specific context.





#### 2.1. Vessel Performance

This page shows a general overview of the most important data to monitor.

- Propulsion
- Power

### 2.2. Performance Data

This page shows information about:

- Fuel Consumption
- Propulsion
- Power Production
- Power Consumption

### 2.3. Navigation Data

This page shows information about the vessel navigational data, like GPS position, Speed, Direction, Depth, and Wind data.

#### 2.4. Vessel Movement

This page shows information of the vessel's movement and draft.

#### 2.5. Other Data

- This feature is not yet released.

#### 2.6. Report

- This feature is not yet released.

#### 2.7. Counters

This page shows manual counters for fuel consumption and power production and consumption.

## 2.8. Settings and Service

This page shows information about:

- Project information
- Scaling settings
- Clean display function

#### 2.9. Alarms

The complete list of alarms.

# 3. Vessel Performance

## 3.1. Propulsion

On the "Vessel Performance"  $\rightarrow$  "Propulsion" page the most important data for the Vessel propulsion is displayed.

The Main Engine(s) consumption and performance is an important parameter to monitor during sea passage so this page gives the overview of these parameters in a way that they can be monitored from distance.

| 07/11/2023 10:42:29     |           | HMI Version: 1.3.3<br>PLC Version: 1.3.3 |          | •                | NSA Tech |
|-------------------------|-----------|------------------------------------------|----------|------------------|----------|
| Propulsion              | Power     |                                          |          |                  |          |
| Current Cons            | sumption  | 684                                      | 4.9      | kg/h             | Close    |
| SFOC                    |           | 184                                      | 4.2      | g/kWh            |          |
| Consumptior<br>⊠ ™ ∎ ⁰ष | n per Nm  | 6                                        | 1.2      | kg/Nm            |          |
| Р                       | ropulsion | ١                                        | /essel S | peed & Position  |          |
| Load                    |           | 9.0 kW                                   | STW      | <b>11.2</b> kn   |          |
| Speed                   |           | <b>9.0</b> RPM                           | SOG      | <b>11.7</b> kn   |          |
| Slip                    |           | 2.6%                                     |          | 75° 10' 53.03" S |          |
| Pitch                   | 2         | 1.6%                                     | Lon.     | 125° 19' 3.92" E |          |

## 3.1.1. Current Consumption (kg/h)

The current consumption show the amount of fuel the Main Engine(s) are consuming. The fuel consumption rate is displayed in kilograms per hour (kg/h).

## 3.1.2. SFOC (g/kWh)

SFOC: Represents the unadjusted or raw measurement of the fuel consumption rate of the Main Engine(s) relative to its power output. Displayed in grams per kilowatt-hour (g/kWh), this metric offers insights into the engine's efficiency.

LCV Corrected SFOC: This represents the SFOC value adjusted for the Lower Calorific Value (LCV) of the fuel. LCV correction accounts for the energy content of the fuel, providing a more accurate measure of engine efficiency.<sup>1</sup>

## 3.1.3. Consumption per Nm (kg/Nm)

Consumption per Nautical Mile (Nm) is a measure of the amount of fuel a vessel uses to travel one nautical mile, serving as a critical efficiency metric for maritime operations. Displayed in kilograms per nautical miles and helps in determining the most fuel-efficient speed.<sup>2</sup>

#### 3.1.4. Propulsion

Explore various aspects critical to the functioning and efficiency of a vessel's propulsion system.

<sup>&</sup>lt;sup>1</sup> Only available if Shaft Power Meter/s are installed.

<sup>&</sup>lt;sup>2</sup> Only available if Vessel Speed input is installed.



#### 3.1.4.1. Load (kW)

Load indicates the real-time power output of the propulsion system, measured in kilowatts (kW). Monitoring power helps in ensuring optimal performance and efficiency.<sup>3</sup>

#### 3.1.4.2. Speed (RPM)

Revolutions Per Minute (RPM) indicates the rotation speed of the shaft. A consistent RPM ensures smooth operation, while sudden changes might signal potential issues.<sup>4</sup>

#### 3.1.4.3. Slip (%)

Slip the calculation of slip, indicates the efficiency of the propeller by comparing theoretical and actual distances traveled.5

#### 3.1.4.4. Pitch (%)

Pitch indicates the angle adjustments of a controllable pitch propeller.<sup>6</sup>

## 3.1.5. Vessel Speed & Position<sup>7</sup>

#### 3.1.5.1. STW (kn)

Speed Through Water (STW) refers to the speed at which a vessel is moving through the water.

#### 3.1.5.2. SOG (kn)

Speed Over Ground (SOG) is how fast the vessel is moving from one point on the earth to another.

#### 3.1.5.3. Lat. & Lon.

Current GPS position of the vessel.

<sup>&</sup>lt;sup>3</sup> Only available if Shaft Power Meter is installed.

<sup>&</sup>lt;sup>4</sup> Only available if Shaft Speed and Vessel Speed input is installed.

<sup>&</sup>lt;sup>5</sup> Only available if Shaft Speed input is installed.

 <sup>&</sup>lt;sup>6</sup> Only available if Controllable Pitch Propeller feedback input is installed.
 <sup>7</sup> Only available if Speed and GPS are installed.

#### 3.2. Power

On the Vessel Performance  $\rightarrow$  Power page the most important data for the Power Production is displayed.

The Generator Engine(s) consumption and performance is an important parameter to monitor during port stay so this page gives the overview of these parameters in a way that they can be monitored from distance.



## 3.2.1. Current Consumption (kg/h)

The current consumption show the amount of fuel the Generator Engines are consuming. Fuel consumption rate displayed in kilograms per hour (kg/h).

#### 3.2.2. Specific Fuel Oil Consumption (SFOC) (g/kWh)

SFOC: Represents the unadjusted or raw measurement of the fuel consumption rate of the Generator Engines relative to their power output. Displayed in grams per kilowatt-hour (g/kWh), this metric offers insights into the engine's efficiency.

LCV Corrected SFOC: This represents the SFOC value adjusted for the Lower Calorific Value (LCV) of the fuel. LCV correction accounts for the energy content of the fuel, providing a more accurate measure of engine efficiency.<sup>8</sup>

## 3.2.3. Maximum Continuous Rating (MCR) (%)

This visual representation indicates the engine's current performance as a percentage of its rated maximum power.

The bar graph, ranging from 0% to 100%, offers a quick visual cue to assess whether the engine operates within its optimal range or near its limits.

MCR is calculated for the Generator Engines that are engaged and producing power.

<sup>&</sup>lt;sup>8</sup> Only available if Power Meters are installed.



#### 3.2.4. Production

Each generator provides a real-time power output in kilowatts (kW). This metric reflects the current energy being produced by the generators.

Monitoring this can help ensure that each generator is operating efficiently and providing the necessary power to meet the vessel's demands.

Also, the number of running engines can be monitored.

### 3.2.5. Generator Status

Status of the Generators can be monitored as:

- Stopped: Engine is stopped and is not consuming any fuel.
- Idling: Engine is running in idle condition, consuming fuel but doesn't produce any energy.
- Running: Engine is running, consuming fuel, engaged and producing energy.

# 4. Performance Data

## 4.1. Fuel Consumption

On the fuel consumption page, you find the information of all the consumers that currently have flow meters measuring the fuel consumption.

With flow meters installed, the accuracy and reliability of the fuel consumption data is enhanced, ensuring that the vessel's operations can be optimized based on trustworthy metrics.

| 08/09/2023 08:50:21 |                 | HMI Version: 1.2.5<br>PLC Version: 1.2.4 |                   | Ì                | V.574-<br>lech |
|---------------------|-----------------|------------------------------------------|-------------------|------------------|----------------|
| Fuel Consumption    | Propulsion      | Power Production                         | Power Consumption |                  |                |
| Consumers           | ;               | Current Consumption                      | Total Consumption |                  |                |
| $\bigcirc$          | Main Engine     | 436.8 kg/h                               | 111.029 MT        |                  | Close          |
| Genei               | rator Engines   | 132.7 kg/h                               | 455.094 MT        |                  | <b>&gt;</b>    |
| <u>o</u> o          | il Fired Boiler | 128.6 kg/h                               | 30.947 MT         |                  | ME             |
| Con Con             | nposite Boiler  | 0.0 kg/h                                 | 0.000 MT          |                  |                |
| 🔗 Inert G           | as Generator    | 0.0 kg/h                                 | 0.000 MT          |                  | GE             |
|                     |                 |                                          |                   |                  | OFB            |
| Total               |                 | 698.1 kg/h                               | 597.070 MT        |                  | 0050           |
| <b>亞</b>            |                 |                                          |                   | -1000            | COFB           |
|                     |                 |                                          |                   | -500             | IGG            |
|                     |                 |                                          |                   | -<br>[kg/h]<br>0 |                |
| 08:50:15            |                 | 20:50:15                                 | 08:50:            | 15               |                |
|                     |                 |                                          |                   |                  |                |

#### 4.1.1. Consumers

This list represents the various consumers on the vessel with installed flow meters to accurately measure their fuel consumption. The presence of flow meters ensures precise monitoring and accountability of fuel use for these consumers.

## 4.1.2. Current Consumption (kg/h)

For each consumer, the fuel consumption rate is measured based in kilograms per hour (kg/h) on the consumer's specific fuel system setup.

Different setups, such as a 3-way system, inlet and outlet measurement, or a feed supply measurement, can influence the consumption figures.

Incorporating these specifics ensure a more nuanced understanding of the fuel consumption patterns for each system. This metric is crucial for monitoring and adjusting operations to ensure optimal fuel efficiency.

## 4.1.3. Total Consumption (MT)

Next to the Current Consumption, the Total Consumption in metric tons (MT) shows an accumulated measure of how much fuel each consumer has used.

This figure, like the Current Consumption, is calculated based on the particular fuel system setup of each consumer, ensuring a detailed and accurate understanding of long-term fuel usage patterns.



### 4.1.4. Total of All Consumers

At the bottom of the list, a cumulative total indicates the overall fuel consumption by all consumers combined.

#### 4.1.5. Trend

This trend displays the current consumption rate over time, providing insights into history patterns of fuel use. This trend can assist in:

- Identifying periods of high or low fuel consumption.
- Making predictions about future fuel needs.
- Spotting any anomalies or sudden spikes in fuel usage, which might indicate a problem.

For more information see section Performance Data - Trend Settings

#### 4.2. Fuel Consumption $\rightarrow$ Detailed View

The detailed Fuel Consumptions pages focuses on the individual consumers. Data is presented differently depending on consumer type, installed hardware and flow meter setup.

Example of a Main engine where a Shaft Power Meter is installed:



#### 4.2.1. Current consumption (kg/h)

The fuel consumption rate is measured in kilograms per hour (kg/h) based on the consumer's specific fuel system setup.

Different setups, such as a 3-way system, inlet and outlet measurement, or a feed supply measurement, can influence the consumption figures.

#### 4.2.2. Total Consumption (MT)

Total Consumption in metric tons (MT) gives an accumulated measure of how much fuel each consumer has used.

This figure, like the Current Consumption, is calculated based on the particular fuel system setup of each consumer, ensuring a detailed and accurate understanding of long-term fuel usage patterns.

## 4.2.3. Running Hours

Counts the total number of hours the consumer has been operational.

### 4.2.4. Load (kW)

Load indicates the real-time power output of the propulsion system, measured in kilowatts (kW). Monitoring power helps in ensuring optimal performance and efficiency.9

## 4.2.5. Production (kW)

Production indicates the current energy being produced by the generators.<sup>10</sup>

## 4.2.6. SFOC (g/kWh)

SFOC: Represents the unadjusted or raw measurement of the fuel consumption rate of the engine relative to its power output. Displayed in grams per kilowatt-hour (g/kWh), this metric offers insights into the engine's efficiency.

LCV Corrected SFOC: This represents the SFOC value adjusted for the Lower Calorific Value (LCV) of the fuel. LCV correction accounts for the energy content of the fuel, providing a more accurate measure of engine efficiency.<sup>11</sup>

### 4.2.7. MCR (%)

This visual representation indicates the engine's current performance as a percentage of its rated maximum power.

The bar graph, ranging from 0% to 100%, offers a quick visual cue to assess whether the engine operates within its optimal range or near its limits.

#### 4.2.8. Start/hour

This gauge indicates the number of times the oil-fired boiler has been started within an hour.<sup>12</sup>

#### 4.2.9. Min/start

Represents the average duration the boiler operates each time it's started.<sup>13</sup>

#### 4.2.10. Examples

Depending on the consumers integrated into system different views appears when pressing the consumers button on the right side of Fuel Consumption page.

<sup>&</sup>lt;sup>9</sup> Only available on Main Engine page if Shaft Power Meter is installed.

<sup>&</sup>lt;sup>10</sup> Only available on Generator Engines page if Power Meters are installed.

<sup>&</sup>lt;sup>11</sup> Only available on Main Engine and Generator Engines pages if Shaft Power Meter / Power Meters are installed.

 <sup>&</sup>lt;sup>12</sup> Only available on Oil Fired Boiler and Composite Boiler pages.
 <sup>13</sup> Only available on Oil Fired Boiler and Composite Boiler pages.



Example of a Main engine where Shaft Power Meter is installed:

| <b>4</b> g/k <sup>v</sup> | Wh ME                          |
|---------------------------|--------------------------------|
| 36.8 kg/h                 |                                |
| .029 MT                   |                                |
| 2519 kW                   |                                |
| 172 Hrs                   |                                |
|                           |                                |
| 70 80 90                  | 100<br>Flow Meters             |
| 1:<br>1.                  | 1.029 MT<br>2519 kW<br>172 Hrs |

Generator Engines can have fuel supply from multiple systems, primary and secondary. In this case there is a combined consumer for both systems, showing the combined values of both systems.

Example of Generator Engines where Power Meters are installed in a setup with a primary and secondary fuel system:



Example of Generator Engines primary fuel system:







Example of a consumer, in this case Inert Gas Generator, where Fuel Consumption is the only measurement.



#### 4.3. Fuel Consumption $\rightarrow$ Flow Meters

When pressing the Flow meter button, you will gain access to the below HMI display that shows all data for each flowmeter.

Coriolis meters utilizes a measurement technology which can calculate the Density at  $15^{\circ}$ C. On flowmeters like mechanical, Density at  $15^{\circ}$ C need to be manually entered in the setting menu, see section <u>Setting</u> and <u>Service</u>  $\rightarrow$  <u>Scaling</u> <u>Settings</u>  $\rightarrow$  <u>Flow</u> <u>Meters</u>.

The Detail View can be closed using the "Close" button on the top right-hand side. Pressing this button will bring you back to the Consumer from which the Detail View was accessed.

| 08/09/2023 0            | 8:57:02      | HMI Version: 1.2.5<br>PLC Version: 1.2.4 |                |                        |               |                   |                    | ð                 | V57<br>Tech |
|-------------------------|--------------|------------------------------------------|----------------|------------------------|---------------|-------------------|--------------------|-------------------|-------------|
| Flow Met                | ters         |                                          |                |                        |               |                   |                    |                   |             |
| FM Name                 | Flow<br>Mass | Total<br>Mass                            | Flow<br>Volume | Total<br>Volume        | Fuel<br>Temp. | Actual<br>Density | Density<br>@ 15 °C | Autozero<br>Value | Close       |
| -<br>Main Engine Supply | 436.8 kg/h   | 111.029 MT                               | 484.3 l/h      | 129.038 m <sup>s</sup> | 22.0 *C       | 902.0 kg/ m³      | 906.9 kg/ m³       | 2.20 kg/h         |             |
| GE Primary Supply       | 132.7 kg/h   | 402.520 MT                               | 147.0 l/h      | 279.604 m <sup>s</sup> | 23.3 *C       | 903.0 kg/ m³      | 908.8 kg/ m³       | 3.30 kg/h         |             |
| GE Secondary Supp       | 0.0 kg/h     | 52.574 MT                                | 0.0 l/h        | 254.347 m <sup>s</sup> | 24.4 °C       | 904.0 kg/ m³      | 910.6 kg/ m³       | 4.40 kg/h         |             |
| OFB Supply              | 128.6 kg/h   | 30.947 MT                                | 142.1 l/h      | 19.294 m <sup>s</sup>  | 25.5 °C       | 905.0 kg/ m³      | 912.4 kg/ m³       | 5.50 kg/h         |             |
| COFB Supply             | 0.0 kg/h     | 57.500 MT                                | 0.0 l/h        | 0.000 m <sup>s</sup>   | 40.0 °C       | 832.2 kg/ m³      | 850.0 kg/ m³       | 0.00 kg/h         |             |
| IGG Supply              | 0.0 kg/h     | 0.000 MT                                 | 0.0 l/h        | 0.000 m*               | 0.0 *C        | 0.0 kg/ m³        | 0.0 kg/ m³         | 0.00 kg/h         |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |
|                         |              |                                          |                |                        |               |                   |                    |                   |             |



## 4.4. Propulsion

The propulsion data is collected from installed shaft power meters on the vessel. These meters provide crucial insights into the vessel's propulsion system performance.

| 08/09/2023 08:50:47  | HMI Version: 1.2.<br>PLC Version: 1.2. | 5<br>4            | inst-<br>lech                             |
|----------------------|----------------------------------------|-------------------|-------------------------------------------|
| Fuel Consumption Pro | opulsion Power Production              | Power Consumption |                                           |
| _                    | Center                                 |                   | Close                                     |
| Power                | 2519                                   | kW                |                                           |
| Energy               | 54609                                  | kWh               |                                           |
| Speed                | 80.0                                   | RPM               |                                           |
| Revolutions          | 255423                                 | Revs              |                                           |
| Torque               | 302.0                                  | kNm               |                                           |
|                      |                                        |                   |                                           |
|                      |                                        |                   | -10000 128<br>-5000 64<br>km (RPM)<br>0 0 |
| 08:50:46             | 20:50:46                               | 08:50:4           | 16                                        |

## 4.4.1. Power (kW)

This metric indicates the real-time power output of the propulsion system, measured in kilowatts (kW). Monitoring power helps in ensuring optimal performance and efficiency.

## 4.4.2. Energy (kWh)

Energy, measured in kilowatt-hours (kWh), signifies the accumulated power consumption. It gives insights into the total energy expenditure of the propulsion system.

## 4.4.3. Speed (RPM)

Revolutions Per Minute (RPM) indicates the speed at which the shaft rotates. A consistent RPM ensures smooth operation, while sudden changes might signal potential issues.

## 4.4.4. Revolutions (Revs.)

This metric counts the total number of shaft rotations. Monitoring revolutions can assist in maintenance planning and detecting wear and tear.

#### 4.4.5. Torque (kNm)

Torque, measured in kilonewton-meters (kNm), represents the force applied to turn the shaft. It's an essential metric in understanding the propulsion system's load and efficiency.

## 4.4.6. Thrust (kN)

Thrust, measured in kilonewtons (kN), provides insights into the force propelling the vessel forward. However, this data is available only if the vessel has a thrust shaft power meter installed. Thrust measurements can be crucial for vessels requiring precise maneuvering or performance assessments.<sup>14</sup>

## 4.4.7. Trend

This trend displays the Power of the propulsion and Speed of the shaft over time.

Interpreting the trends:

- Correlate the two trends:
  - If you see a spike in kW and a corresponding increase in RPM, it means the vessel increased power to accelerate.
- Look for anomalies:
  - o If the kW spikes but RPM doesn't change much, it might indicate inefficiency or a potential issue.
- Identify stable periods:
  - o Consistent kW and RPM suggest efficient and steady cruising.

For more information see section Performance Data – Trend Settings

<sup>&</sup>lt;sup>14</sup> Only visible if a Shaft Power Meter supports thrust measurement.



## 4.5. Power Production

On the Power Production page, you find information about the energy-producing systems on the vessel if a power meter is installed.

|   | 08/09/2023 08:35:28 |             | HMI Version: 1.2.5<br>PLC Version: 1.2.4 |                  | insignation |
|---|---------------------|-------------|------------------------------------------|------------------|-------------|
|   | Fuel Consumption    | Propulsion  | Power Production                         | ower Consumption |             |
|   | Producer            |             | Power                                    | Energy           |             |
| ( | $\bigcirc$          | Generator 1 | 261 kW                                   | 131687 kWh       | Close       |
|   |                     | Generator 2 | 277 kW                                   | 132816 kWh       |             |
|   | $\bigcirc$          | Generator 3 | 0 kW                                     | 132141 kWh       | G1          |
|   |                     |             |                                          |                  | G2          |
|   |                     |             |                                          |                  | G3          |
|   | Total               |             | 538 kW                                   | 396644 kWh       |             |
|   |                     |             |                                          |                  |             |
|   | 08:35:22            |             | 20:35:22                                 | 08:35:22         |             |

## 4.5.1. Producers

This list represents the various energy-producing systems on the vessel, such as generators and shaft generators. Each of these has power meters installed to accurately measure their energy output.

#### 4.5.2. Power (kW)

Each generator or energy producer provides a real-time power output in kilowatts (kW). This metric reflects the current energy being produced by the generator.

Monitoring this can help ensure that each generator is operating efficiently and providing the necessary power to meet the vessel's demands.

## 4.5.3. Energy (kWh)

Each generator or energy producer's cumulative energy produced is displayed in kilowatt-hours (kWh).

This aggregated metric can help in understanding the overall contribution of each generator to the vessel's energy needs over time.

## 4.5.4. Trend

This trend displays the power in kilowatts (kW) and can provide history insights into the performance of the generators.

Interpreting the trend can provide actionable insights:

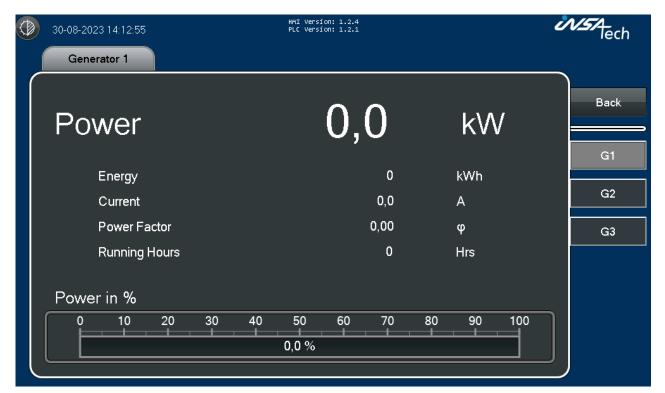
- Operational Adjustments:
  - If the power production frequently fluctuates, it might be worth investigating the cause and making operational adjustments for efficiency.
- Maintenance Indicators:

- Consistent drops in power output can be early indicators of required maintenance or potential issues with the generators.
- Efficiency Assessment:
  - Periods of consistent power output can be used to assess the efficiency of the generators and their ability to meet the vessel's energy demands.

For more information see section Performance Data - Trend Settings

#### 4.6. Generator $\rightarrow$ Detailed View

The detail Power Production pages focuses on the individual power producers. Data is presented differently depending on the type of Power Meter used to measure the power production.



#### 4.6.1. Power (kW)

The Current Power production rate is displayed in kilowatts (kW).

#### 4.6.2. Energy (kWh)

Cumulative energy production displayed in kilowatt-hours (kWh).

#### 4.6.3. Power Factor ( $\phi$ )

Power Factor is a measure of how effectively electrical power is being used in a system.

#### 4.6.4. Running Hours (Hrs.)

Counts the total number of hours the producer has been operational.



## 4.7. Power Consumption

On the Power Consumption page, you find information about the energy-consuming systems on the vessel that has an integrated power meter.

|   | 08/09/2023 08:27:54  |                  | ersion: 1.2.5<br>ersion: 1.2.4 | instantiech   |
|---|----------------------|------------------|--------------------------------|---------------|
|   | Fuel Consumption Pro | pulsion Power Pr | oduction Power Consumption     |               |
|   | Consumer             | Ром              | er E                           | Energy        |
| 6 | 🕗 🛛 Cargo Plant I    | Pump 1 83 k      | W 131:                         | 599 kWh Close |
| 6 | Cargo Plant l        | Pump 2 84 k      | W 132                          | 247 kWh       |
| 6 | Sea Wate             | er Pump 7 k      | W 16                           | 447 kWh CPP1  |
| 6 | Fresh Wate           | erPump 3 k       | W 3:                           | 248 kWh       |
|   |                      |                  |                                | CPP2          |
|   |                      |                  |                                | SWP           |
|   | Total                | 177 k            | W 283                          | 541 kWh       |
|   | <b>贷</b>             |                  |                                | FWP           |
|   |                      |                  |                                | -100          |
|   |                      |                  |                                |               |
|   | 09.07.50             |                  |                                |               |
|   | 08:27:52             | 20:27            | 52                             | 08:27:52      |
|   |                      |                  |                                |               |

## 4.7.1. Consumers

This list represents the various systems or components on the vessel that consume power. These can include cargo pumps, cooling pumps, lighting systems, and other equipment. Each of these has power meters installed to accurately measure their energy consumption.

## 4.7.2. Power (kW)

Each power consumer provides a power consumption rate in kilowatts (kW). This metric reflects the current energy being drawn by the equipment or system.

Monitoring this can help ensure that each piece of equipment is operating efficiently and that the vessel's overall energy demands are being met.

## 4.7.3. Energy (kWh)

Each power consumer cumulative energy consumption displayed in kilowatt-hours (kWh).

This aggregated metric can help in understanding the overall energy demands of each piece of equipment or system.

## 4.7.4. Trend

This trend displays the power in kilowatts (kW) and can provide insights into how the equipment and systems draw power over different periods.

Interpreting the trend can provide actionable insights:

- Operational Adjustments:
  - If power consumption frequently fluctuates, it might be worth investigating the cause and making operational adjustments to ensure energy efficiency.

- Maintenance Indicators:
  - Consistent increases in power consumption can be early indicators of required maintenance or potential inefficiencies in the systems.
- Efficiency Assessment:
  - Periods of consistent power consumption can be used to assess the efficiency of the equipment and their ability to operate without overloading the vessel's energy resources.

For more information see section Performance Data - Trend Settings

#### 4.8. Power Consumer $\rightarrow$ Detailed View

The detail Power Consumption pages focuses on the individual power consumers. Data is presented differently depending on the type of Power Meter used to measure the power consumption.

| 30-08-2023 14:52:54 | HWI Version: 1.2.4<br>PLC Version: 1.2.1 | iech    |
|---------------------|------------------------------------------|---------|
| Power               | 0,0                                      | kW Back |
| Energy              | 0                                        | kWh     |
| Current             | 0,0                                      | А       |
| Power Factor        | 0,00                                     | φ       |
| Running Hours       | 0                                        | Hrs     |
| Power in %          | 40 50 60 70 80<br>0,0 %                  | 90 100  |

#### 4.8.1. Power (kW)

Power consumption rate is displayed in kilowatts (kW). This metric reflects the current energy being drawn by the equipment or system.

#### 4.8.2. Energy (kWh)

Cumulative energy consumption displayed in kilowatt-hours (kWh).

#### 4.8.3. Power Factor ( $\phi$ )

Power Factor is a measure of how effectively electrical power is being used in a system.

#### 4.8.4. Running Hours (Hrs.)

Counts the total number of hours the consumer has been operational.



## 4.9. Trend Settings

The gear icon in the top left corner of the trend allows the user to change the setup for the trend.



When pressing the gear icon on the Propulsion page the user gets the opportunity to change between kW or RPM.



### 4.9.1. Scalable settings

- Timespan:
  - o From 10 minutes to 7 days
- Y-axis Max:
  - Adjusts the maximum value of the trends y-axis.
- Y-axis Min:
  - Adjusts the minimum value of the trends y-axis.

When finished adjusting the settings press the cross in the top right corner.



#### 4.9.2. Visibility

A trend line can be removed from the trend by pressing the button to left of the names. If it



Trend line is visible.

Trend line is invisible.

# 5. Navigation Data

## 5.1. Navigation Data

Combines data from GPS, Gyro Compass, Doppler Log, Anemometer, etc. to give you an overview of the weather and the current conditions.

Of special interest is the True wind speed and the True wind direction relative to the vessel as well as the component of the current vector that is acting following/against the vessel.



Depending on the vessel inputs some data will not be visible.



# 6. Counters

Manual counters can be used to understand the fuel consumption or power management during different scenarios.

Use these counters during test scenarios to understand how your vessel is performing.

These counters are constantly running, until the counter is reset.

## 6.1. Consumption Counters

Each consumer has a manual consumption counter, that accumulate Total consumption and Time when the current consumption is higher than the low cut set on the <u>Scaling Setting page</u>.

| 07/11/2023 10:4 | 3:19                 | HMI Version:<br>PLC Version: |            |             | inst-<br>lech |
|-----------------|----------------------|------------------------------|------------|-------------|---------------|
| C               | onsumption Counters  |                              | Power      | Counters    | Close         |
| Con             | sumers               | Current Cons.                | Avg. Cons. | Total Cons. | Time          |
|                 | Main Engine          | 684.8 kg/h                   | 683.4 kg/h | 13937 kg    | 20h 23m Reset |
| Genera          | ator Engines Primary | 60.1 kg/h                    | 60.1 kg/h  | 148 kg      | 2h 27m Reset  |
| Generator       | Engines Secondary    | 60.1 kg/h                    | 60.1 kg/h  | 148 kg      | 2h 27m Reset  |
|                 | Oil Fired Boiler     | 60.1 kg/h                    | 60.1 kg/h  | 148 kg      | 2h 27m Reset  |
|                 | Composite Boiler     | 60.1 kg/h                    | 60.1 kg/h  | 148 kg      | 2h 27m Reset  |
|                 | Inert Gas Generator  | 60.1 kg/h                    | 60.1 kg/h  | 148 kg      | 2h 27m Reset  |
|                 |                      |                              |            |             | Reset All     |
|                 |                      |                              |            |             |               |
|                 |                      |                              |            |             |               |
|                 |                      |                              |            |             |               |
|                 |                      |                              |            |             |               |
|                 |                      |                              |            |             |               |
|                 |                      |                              |            |             | J             |
|                 |                      |                              |            |             |               |

## 6.1.1. Current Consumption (kg/h)

The current consumption is showing the amount fuel the Consumer is consuming. Fuel consumption rate displayed in kilograms per hour (kg/h).

#### 6.1.2. Avg. Consumption (kg/h)

The average consumption of the Consumers consumption since the last reset. Average consumption is displayed in kilograms per hour (kg/h).

Average consumption is calculated when the Consumer has a consumption higher that the low cut set in the <u>Scaling</u> <u>Settings page</u>.

#### 6.1.3. Total Consumption (kg)

Total Consumption in kilograms gives an accumulated measure in kilograms (kg) of how much fuel each consumer has consumed since last reset.

#### 6.1.4. Time

Time is displayed in days, hours, minutes and shows the time since last reset.

### 6.2. Power Counters

The manual Power counters differs a bit from the fuel counters as there are different groups of counters.

Consumers group is for the power counters in relation to Main Engines and Generator Engines.

Power Producer group is for the power counters for the generators where kW is available.

Power Consumer group is where kW is measured on equipment consuming power, like Cargo Plant Pumps etc.

| 07/11/2023 12:26:03  | HMI Version<br>PLC Version |            | insta-<br>lech |                 |  |
|----------------------|----------------------------|------------|----------------|-----------------|--|
| Consumption Counters |                            | Power      | r Counters     | Close           |  |
| Consumers            | Power                      | Avg. Power | Energy         | Time            |  |
| Main Engine          | 3719.0 kW                  | 3727.3 kW  | 538156 kWh     | 6d 0h 22m Reset |  |
| Generator Engines    | 561.1 kW                   | 561.1 kW   | 2340 kWh       | 4h 10m Reset    |  |
| Power Producers      |                            |            |                |                 |  |
| Generator 1          | 561.1 kW                   | 561.1 kW   | 2340 kWh       | 4h 10m Reset    |  |
| Generator 2          | 0.0 kW                     | 0.0 kW     | 0 kWh          | 0m Reset        |  |
| Generator 3          | 0.0 kW                     | 0.0 kW     | 0 kWh          | 0m Reset        |  |
| Power Consumers      |                            |            |                |                 |  |
| Cargo Plant Pump 1   | 0.0 kW                     | 83.4 kW    | 348 kWh        | 4h 10m Reset    |  |
| Cargo Plant Pump 2   | 83.5 kW                    | 83.5 kW    | 348 kWh        | 4h 10m Reset    |  |
| Sea Water Pump       | 7.2 kW                     | 7.2 kW     | 30 kWh         | 4h 10m Reset    |  |
| Fresh Water Pump     | 3.2 kW                     | 3.2 kW     | 14 kWh         | 4h 10m Reset    |  |
|                      |                            |            |                | Reset All       |  |
|                      |                            |            |                |                 |  |

#### 6.2.1. Power (kW)

The current power is showing the amount power the Consumer/Producer is Consuming or Producing. Current Power rate is displayed in kilowatts (kW).

#### 6.2.2. Avg. Power (kW)

The average power production or consumption since the last reset. Average Power is displayed in kilowatts (kW).

Average Power is calculated when the Consumer or Producer has a Power Consumption or Production higher than the low cut set in the <u>Scaling Settings page</u>.

#### 6.2.3. Energy (kWh)

Energy is the cumulative energy production or consumption displayed in kilowatt-hours (kWh) since last reset.

#### 6.2.4. Time

Time is displayed in days, hours, minutes and shows the time since last reset.



#### 6.3. Reset of Counters

Reset of the Counter is a simple 4 step action.

- 1. Press the Reset button to the right of the selected consumer, or the Reset All button.
- 2. A popup appears and asks to confirm the reset of the selected consumer. Press Reset if you want to proceed or Cancel to cancel the reset action.



3. A Question box appears and Yes is pressed to continue the reset of the consumer. No can be pressed to cancel the reset.



4. A Confirmation box appears and confirms the reset of the counter is completed with success. Press Close to close the box.



# 7. Vessel Movement

On this page the vessels movement<sup>15</sup> and draft signals<sup>16</sup> can be monitored.

This interface is designed for the vessel's crew to monitor and maintain optimal balance and stability during various operational conditions. It assists in detecting any deviations from normal operating parameters, enabling timely corrective actions to be taken.



## 7.1. Motion Sensor

The Motion Sensor is used to measure the angles of the Pitch and Roll of the vessel and can help understand the actual position of the vessel during sea passage.

Trim, List and Peak values are shown in the gauges next to the vessels. Peak values are shown with red and green colors and the needle indicates the max peaks in all directions, for a fast indicator of the current movement of the vessel.

Rolling avg. shows the value within the last 15 minutes, and indicates the current trim and list, and can be used to optimize trim during sea passage.

Trim and List Values:

- Trim: The longitudinal inclination of the vessel, shown as a numerical value in meters.
- List: The lateral inclination of the vessel, presented as an angle in degrees.

## 7.2. Draft

Draft signals are used when in port to monitor the vessel position in the water and help determine the correct trim before another sea passage.

Indicates the depth of water beneath the vessel's keel at different points, including fore, aft, port, and starboard sides. The numerical values are displayed in meters.

<sup>&</sup>lt;sup>15</sup> Only available if a Motion Sensor is installed.

<sup>&</sup>lt;sup>16</sup> Only available if Draft Signals are installed.



# 8. Settings and Service

Contains all administrative functions. Generally modifying settings on the Operators Panel will require an administrator login, that is not available to you on board, but some specific thresholds and settings may be available without this login and can be changed by the crew.

It's necessary to login to change the settings.

User: Operator Password: 1989

Custom password will reset on system update or service request. We don't recommend changing the password.

|            | Login                          |    |        |
|------------|--------------------------------|----|--------|
|            | User:<br>Operator<br>Password: |    | •      |
| Change Pas | sword                          | ОК | Cancel |

## 8.1. Project Info

This settings page allows you to see the device information and change contact, time zone and IP-settings.

| Parameter   | Description                           |
|-------------|---------------------------------------|
| IMO Number  | IMO number of the vessel              |
| Img Version | Image version of the HMI panel        |
| Dev Version | Developer version if the HMI software |
| HMI Version | Version of the HMI program            |
| PLC Version | Version of the PLC program            |

| 08/09/2023 07:04:5 | 7                |    | HMI Version: 1<br>PLC Version: 1 |    |                |         | Ů   | N.57 Jech            |
|--------------------|------------------|----|----------------------------------|----|----------------|---------|-----|----------------------|
| Project Info       | Scaling Settings | C  | Clean Display                    |    |                |         |     |                      |
| IMO Number :       | 1122340          |    |                                  |    | 1              | Network |     | Close                |
| Img Version:       | 8.0.909          |    |                                  |    | IP: 192.168.0. | 5       |     |                      |
| Dev Version:       | 2.47.473.0       |    |                                  |    |                |         |     | Contact Info         |
| HMI Version:       | 1.2.5            |    |                                  |    |                |         |     | h dan wal            |
| PLC Version:       | 1.2.4            |    |                                  |    |                |         |     | Manual               |
| Used Storage       | 20               | 40 |                                  | 60 | 8              | 0       | 100 | Timezone<br>Settings |
| CPU Load           |                  | _  |                                  | -  |                |         |     |                      |
|                    | 20               | 40 |                                  | 60 | 8              | 0       | 100 |                      |
| Used RAM           |                  |    |                                  |    |                |         |     |                      |
|                    | 20               | 40 |                                  | 60 | 8              | 0       | 100 | Login                |
|                    |                  |    |                                  |    |                |         |     |                      |

The menu on the right side gives the opportunity to change between the settings.

## 8.1.1. Setting and Service $\rightarrow$ Project Info $\rightarrow$ Contact Information

| Insatech A/S                                                          | $\times$ |
|-----------------------------------------------------------------------|----------|
| Næstvedvej 73C<br>4720 Præstø<br>DK-Denmark                           |          |
| +45 5537 2095<br>www.insatechmarine.com<br>marinesupport@insatech.com |          |



### 8.1.2. Setting and Service $\rightarrow$ Project Info $\rightarrow$ Manual

Download the Manual version matching the HMI user interface using the QR code or ULR link.



## 8.1.3. Setting and Service $\rightarrow$ Project Info $\rightarrow$ Time Settings

Standard settings for time zone is UTC Coordinated Universal Time, and its not recommended to be changed.

| Set Time Zone, Daylight Saving and Region |             |   |  |  |  |  |  |
|-------------------------------------------|-------------|---|--|--|--|--|--|
| Time Zone:                                |             |   |  |  |  |  |  |
| (UTC) Coordinated Uni                     | versal Time | • |  |  |  |  |  |
|                                           |             |   |  |  |  |  |  |
| Region:                                   |             |   |  |  |  |  |  |
| English (United Kingdo                    | m)          | • |  |  |  |  |  |
|                                           |             |   |  |  |  |  |  |

To change the time zone, login as Operator is required.

## 8.2. Scaling Settings

#### 8.2.1. Consumers

This screen is dedicated to adjusting the scaling settings for various consumers on the vessel. Proper scaling ensures accurate representation and monitoring of fuel consumption and other relevant metrics.

On the left side, there's a list of all the consumers available in the system.

| Parameter            | Description                                                                            |
|----------------------|----------------------------------------------------------------------------------------|
| Low Cut              | If consumption is below the low cut, consumption will be set to zero for the specified |
|                      | consumer.                                                                              |
| LCV                  | Lower Calorific Value from bunker test report. Used for the LCV corrected SFOC         |
|                      | calculations of the given consumer.                                                    |
| Running hours offset | Use to synchronize with local hour counters.                                           |



The menu on the right side gives the opportunity to change between the settings.

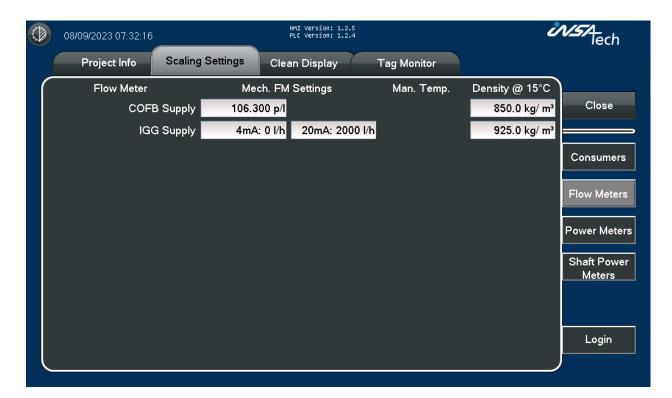


#### 8.2.2. Flow Meters

This screen is dedicated to adjusting the scaling settings for various consumers on the vessel. Proper scaling ensures accurate representation and monitoring of fuel consumption and other relevant metrics.

On the left side, there's a list of all the mechanical flow meters available in the system. If no mechanical flow meters are present in the system nothing will be shown on the screen.

| Parameter         | Description                                                                                               |
|-------------------|-----------------------------------------------------------------------------------------------------------|
| Mech. FM Settings | Constant for pulses per liters or mA limits used to calculate volume flow from volumetric<br>flow meters. |
| Man. Temp.        | A manual temperature can be entered if the temperature sensor of the flow meters is defect.               |
| Density @ 15°C    | Enter the Density15 from the bunker test report for fuel oil used.                                        |



#### 8.2.3. Power Meter

This screen facilitates the adjustment of scaling settings that are specifically for the power meters on the vessel. Accurate scaling for power meters ensures precise monitoring of power production and consumption metrics.

On the left side of the screen, there's a list of all the power meters integrated into the system.

- Rated Power: Generators rated power
- Running hours offset: Use to synchronize with local hour counters.

| Parameter            | Description                                                                             |
|----------------------|-----------------------------------------------------------------------------------------|
| Low Cut              | If Power is below the low cut, Power will be set to zero for the specified Power Meter. |
| Rated Power          | Rated power of the power producers and consumers.                                       |
| Running hours offset | Can be used to synchronize with local hour counters.                                    |

| 17/11/2023 11:18:17 |             | HMI Version:<br>PLC Version: |             | Û                    | V.57 Tech    |
|---------------------|-------------|------------------------------|-------------|----------------------|--------------|
| Project Info Scali  | ng Settings | Clean Displa                 | y           |                      |              |
| Power Meter         | Lo          | w Cut                        | Rated Power | Running Hours Offset |              |
| Shaft Generator     | 1           | 0 kW                         | 0 kW        | 0 hrs                | Close        |
| Shaft Generator     | 2           | 0 kW                         | 0 kW        | 0 hrs                |              |
| Shaft Generator     | 3           | 0 kW                         | 0 kW        | 0 hrs                | Consumers    |
| Generator           | 1           | 0 kW                         | 0 kW        | 0 hrs                |              |
| Generator           | 2           | 0 kW                         | 0 kW        | 0 hrs                | Flow Meters  |
| Generator           | 3           | 0 kW                         | 0 kW        | 0 hrs                |              |
| Generator           | 4           | 0 kW                         | 0 kW        | 0 hrs                | Power Meters |
| Fresh Water Pump    | 1           | 0 kW                         | 0 kW        | 0 hrs                | Shaft Power  |
| Fresh Water Pump    | 2           | 0 kW                         | 0 kW        | 0 hrs                | Meters       |
| Sea Water Pump      | 1           | 0 kW                         | 0 kW        | 0 hrs                |              |
|                     |             |                              |             |                      | Login        |

The menu on the right side gives the opportunity to change between the settings.



#### 8.2.4. Shaft Power Meters

This interface is designed for adjusting the scaling settings specific to the shaft power meters on the vessel. Proper scaling of these meters is crucial for accurately monitoring the power transmitted through the shaft, which can be a vital metric in assessing propulsion efficiency and overall vessel performance.

On the left, a list displays all the shaft power meters integrated into the system.

| Parameter    | Description                                                 |
|--------------|-------------------------------------------------------------|
| Rated Power  | Rated power of the Main Engine                              |
| Rated Speed  | Rated speed of the shaft                                    |
| Pitch Length | Enter the pitch length in mm of the propeller <sup>17</sup> |



The menu on the right side gives the opportunity to change between the settings.

<sup>17</sup> Pitch Length: The theoretical distance a vessel would move forward with one full rotation of the propeller in a solid medium.

## 8.3. Clean Display

The clean display button, allows the user to clean the screen in 10 sec and return to previous page afterwards.





## 9. Alarms

Alarms will generally be shown on Detail Views as applicable, but only for the piece of machinery or measurement instrument that is selected. The full list of alarms can be found here.

## 9.1. Alarm - Overview

Overview of the list of all alarms that have been logged and their status.

|     | 08/09/2      | :023 06:48:40                                | HMI Version: 1.2.5<br>PLC Version: 1.2.4 |                     | ć                   | NS7<br>lech |
|-----|--------------|----------------------------------------------|------------------------------------------|---------------------|---------------------|-------------|
| _   | Alarm        | n Overview                                   |                                          |                     |                     |             |
| Sta | ate          | Text                                         | Active Time                              | Inactive Time       | Normal Time         |             |
| No  | rmal         | OFB Sup Signal Failure                       | 08/09/2023 06:48:06                      | 08/09/2023 06:48:11 | 08/09/2023 06:48:17 |             |
| Ina | active       | GE Sec. Sup Signal Failure                   | 08/09/2023 06:47:56                      | 08/09/2023 06:48:04 |                     | Close       |
| Ac  | tive         | ME Sup Signal Failure                        | 08/09/2023 06:47:45                      |                     |                     |             |
| Ac  | knowledge    | GE Pri. Sup Signal Failure                   | 08/09/2023 06:47:33                      |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     | Ack         |
|     |              |                                              |                                          |                     |                     | V/ Ack. All |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     | 🚫 Clear     |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
|     |              |                                              |                                          |                     |                     |             |
| Act | tive: 1 Inac | tive: 1 Ack: 1 Normal: 1 Disabled: 0 [4 / 4] |                                          |                     |                     |             |

| Alarm Colors | Description                                   |  |  |
|--------------|-----------------------------------------------|--|--|
| White        | Inactive Acknowledged Alarms (can be cleared) |  |  |
| Green        | Inactive not Acknowledged Alarms              |  |  |
| Yellow       | Active Acknowledged Alarms                    |  |  |
| Red          | Active Alarms                                 |  |  |

When new active alarms are detected, this box will appear in the top of the screen:

| New alarm detected HMI Version: 1.2.5<br>PLC Version: 1.2.4 | Go to alarms 🔗 |
|-------------------------------------------------------------|----------------|
|                                                             |                |

By pressing the arrow, it will navigate to the Alarm page, where acknowledgement of alarms can be done. And after handling the alarms, simply press close and it will return the page it came from.

On the Start page the Alarm button will blink red:



For more detail view and troubleshooting of each alarm see section List of alarms

# 10. Troubleshooting

This is a list of alarms that you may encounter as well as a detailed explanation of their meaning and how to resolve the underlying cause of the alarm.

## 10.1. List of alarms

### 10.1.1. Flow Meter Alarms

| Message                                                           | Туре    | Reason                                                                                                           | How to resolve                                                                                                                          | Ack.<br>Required |
|-------------------------------------------------------------------|---------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|------------------|
| Communication Error YPA                                           | Error   | Flow Meter is not responding to PLC Modbus<br>requests, pulse rate too high or analog signal<br>is out of range. | Check power supply to flow meter.<br>Check wires and cables.                                                                            | Yes              |
| Frequency Failure <sup>Y</sup>                                    | Error   | Sensor (resonance/drive) frequency<br>abnormality.                                                               | Check connection between sensor<br>and transmitter.                                                                                     | Yes              |
| Signal Failure <sup>Y</sup>                                       | Error   | Phase difference abnormal.                                                                                       | Reduce flow.<br>Check connection between sensor<br>and transmitter                                                                      | Yes              |
| Sensor 1 Error <sup>Y</sup>                                       | Error   | Sensor 1 signal line short.                                                                                      | Check connection between sensor<br>and transmitter                                                                                      | Yes              |
| Sensor 1 Defect or Drive<br>Current Circuit abnormal <sup>Y</sup> | Error   | Sensor 1 error or drive current circuit abnormal.                                                                | Check connection between sensor<br>and transmitter                                                                                      | Yes              |
| Sensor 2 Error <sup>Y</sup>                                       | Error   | Sensor 2 error                                                                                                   | Check connection between sensor<br>and transmitter                                                                                      | Yes              |
| Sensor 2 Signal Failure <sup>Y</sup>                              | Error   | Sensor 2 signal line short                                                                                       | Check connection between sensor<br>and transmitter                                                                                      | Yes              |
| Temp. Range Failure <sup>Y</sup>                                  | Error   | Temperature range violation. Measured temperature error.                                                         | Adjust temperature.<br>Check connection between sensor<br>and transmitter                                                               | Yes              |
| Temp. Sensor Defect <sup>YPA*</sup>                               | Error   | Temperature sensor failure                                                                                       | Adjust temperature.<br>Check connection between sensor<br>and transmitter                                                               | Yes              |
| Transmitter Device Failure                                        | Error   | Critical internal error in transmitter.                                                                          | Contact Insatech Marine.                                                                                                                | Yes              |
| Empty Pipe Detected Y                                             | Alarm   | No fuel in flow meter pipe                                                                                       | Fill pipe                                                                                                                               | No               |
| Autozero Multiphase Error<br>Y                                    | Alarm   | Unstable measurement when performing<br>Autozero adjustment.                                                     | Stop multiphase flow.<br>Fill pipe<br>Reduce gas bubbles in process.<br>Perform Autozero adjustment again                               | No               |
| Autozero Flow Error <sup>Y</sup>                                  | Alarm   | Flow during Autozero adjustment.                                                                                 | Check valve.<br>Check flow.<br>Check vibration.<br>Check density.<br>Check electrical connections.<br>Perform Autozero adjustment again | No               |
| Autozero Temperature<br>Error <sup>Y</sup>                        | Alarm   | Unstable temperature during Autozero<br>adjustment.                                                              | Stabilize process temperature.<br>Perform Autozero adjustment again.                                                                    | No               |
| Analog Input Failure <sup>A</sup>                                 | Alarm   | Analog current input has exceeded measurement range.                                                             | Check analog current input cable<br>connection.<br>Check connected device.                                                              | Yes              |
| Autozero adjustment is<br>running <sup>v</sup>                    | Warning | Autozero adjustment in progress.                                                                                 | Wait until zero adjustment has<br>completed.                                                                                            | No               |
| Autozero Error <sup>Y</sup>                                       | Warning | Error during Autozero adjustment.                                                                                | Delete errors and perform Autozero adjustment again.                                                                                    | No               |

Alarms supported by flow meters:

- Y: Yokogawa Rotamass TI
- P: Pulse flow meters
  - \*Only if Temperature sensor is available
- A: Analog flow meters
  - \*Only if Temperature sensor is available



## 10.1.2. Power Meters

| Message             | Туре  | Reason                                                                                       | How to resolve                                                | Ack.<br>Required |
|---------------------|-------|----------------------------------------------------------------------------------------------|---------------------------------------------------------------|------------------|
| Communication Error | Error | Power Meter is not responding to PLC<br>Modbus requests or analog signal is out of<br>range. | Check power supply to Power meter.<br>Check wires and cables. | Yes              |

## 10.1.3. Shaft Power Meters

| Message             | Туре  | Reason                                                                                                                          | How to resolve                                                         | Ack.<br>Required |
|---------------------|-------|---------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|------------------|
| Communication Error | Error | Shaft Power Meter is not responding to PLC<br>Modbus requests, NMEA0183 is not<br>transmitted or analog signal is out of range. | Check power supply to Shaft Power<br>meter.<br>Check wires and cables. | Yes              |

## 10.1.4. Motion Sensor

| Message             | Туре  | Reason                                                  | How to resolve                                                    | Ack.<br>Required |
|---------------------|-------|---------------------------------------------------------|-------------------------------------------------------------------|------------------|
| Communication Error | Error | Motion Sensor is not responding to PLC Modbus requests. | Check power supply to Motion<br>Sensor<br>Check wires and cables. | Yes              |